



# PVC SPRAY 'N LOCK™

PVC, CPVC, ABS, DWV BONDING AGENT

## VAPCO PART NO.

Part Number	Size
PVC-SNLDISP	40 pack 20 clear/20 purple
PVC-SNLP	10oz 12/cs
PVC-SNLC	10oz 12/cs

**DESCRIPTION** Certified not to negatively impact the potability of water, ASTM D3452-06(2017)

PVC SPRAY 'N LOCK is an aerosol chemical bonding agent for use with PVC, CPVC, ABS and DWV material. It comes in industry/inspection purple and professional clear. Designed for contractors that need a better, faster and more practical way to build and repair all PVC systems. Product designed to bond similar PVC component. **Results vary if dissimilar types are used.** **Set times may vary depending on temperature and humidity.**

## APPLICATIONS

For regular PVC and CPVC repair and installation, electrical conduits, irrigation, ventilation (ABS) and drainage systems (DWV), as well as swimming pools, large and small hobby projects and more.

## FEATURES AND BENEFITS

- Easy Application
- No Primer or Cement Required
- Will Not Freeze, Spill or Dry Out in Can
- Fuses Wet or Dry material in Seconds
- **Certified not to negatively impact the potability of water, ASTM D3452-06(2017)**
- Great for Home and Hobby Projects
- Perfect for tough repairs in inclement conditions
- Saves money, time and frustration over traditional bonding methods
- **Pressure Tested to 215 PSI**
- **Heat Tested to 135° F**

## SPECIFICATIONS

Physical State: Gas | Form: Aerosol | Odor: Characteristic ketone odor | Autoignition Temperature: 1246 °F (674.44 °C) | Vapor Pressure: 586.05 kPa (85 psi) at 21.1°C (70°F) Specific gravity: 0.53

## LABEL INFORMATION

**PVC SPRAY 'N LOCK** offers near instant PVC fusion. Can be used for PVC electrical conduit high pressure applications such as irrigation systems and swimming pool pipes. Can be applied to wet or dry pipes. Fuses completely in 60 seconds. Long-lasting shelf life, won't dry out in the can.

**Directions:** Read and understand all warnings and directions before use. As per use with any flammable substance, take adequate precautions during use.

- 1) Cut pipe square.
- 2) Remove dirt and burrs.
- 3) Dry fit pipe into fitting.
- 4) Mark pipe for alignment.
- 5) Spray pipe and fitting.
- 6) Insert pipe into fitting.
- 7) Turn pipe 1/4 turn.
- 8) Hold pipe for 10 seconds.
- 9) Follow the directions for the remainder of the joints.

**NOTE:** Product dries rapidly. Make sure PVC pipe and fitting are wet with product on all sides before connecting. For best results, use on pipe 2" and smaller.

**Danger:** Extremely flammable gas. Contains gas under pressure: may explode if heated. May displace oxygen and cause rapid suffocation. High pressure flammable gas can form explosive mixtures with air. **DO NOT incinerate!**

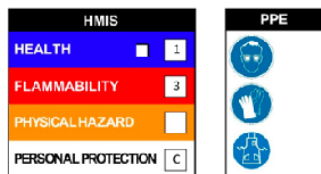
## INGREDIENTS

CONTAINS (CAS#) : Butanone (78-93-3), Propane (74098-6)

## WARNINGS

GHS Signal Word: **DANGER**

HMS III: Health = 1, Fire = 3, Physical Hazard = C  
HMS PPE: Safety Glasses, Gloves, Apron



Certified not to negatively impact the potability of water, ASTM D3452-06(2017)

## PRECAUTIONS

This product contains a hydrocarbon propellant, petrochemical solvents, Methyl Ethyl Keton. Keep away from all children and untrained personnel. Keep away from heat, hot surfaces, sparks and open flames. No smoking. Container temperature should not exceed 120F. Protect from sunlight. **DO NOT drop.** Harmful or fatal if swallowed or ingested. **DO NOT HUFF.** **FIRST AID:** If inhaled, move to fresh air. If not breathing, administer artificial respiration. For eye contact with liquid, flush with lukewarm water for at least fifteen (15) minutes. For skin contact with liquid, flush with water while removing contaminated clothing. **HARMFUL OR FATAL IF SWALLOWED.** **DO NOT induce vomiting.** Seek immediate medical assistance. In all cases, obtain immediate medical attention.

## Recommended Set Times

Temp Range	Pip Sizes 1/2" to 2"
60° - 100°F	1 min.
40° - 60°F	4 min
0° - 40°	10 min

## Flammability Information

Flammability: 759°F  
Flash Point: 25°F  
Lower Explosive Limit: 2.6%  
Upper Explosive Limit: 9%

## Important Note

Product designed to bond similar PVC COMPONENTS; results vary if DISSIMILAR types are used. Product dries rapidly. **Make sure PVC pipe and fitting are saturated with product before connecting. For best results use on pipe 2" and under.**